



## Assembly Instructions

### Horizon Arch

Code: 00042



(W x D x H) 1.80m x 1.30m x 2.00m

This product is made from pressure-treated timber. It should not be painted or coated with any other treatment until at least 6 months after purchase

**PLEASE KEEP THESE INSTRUCTIONS**



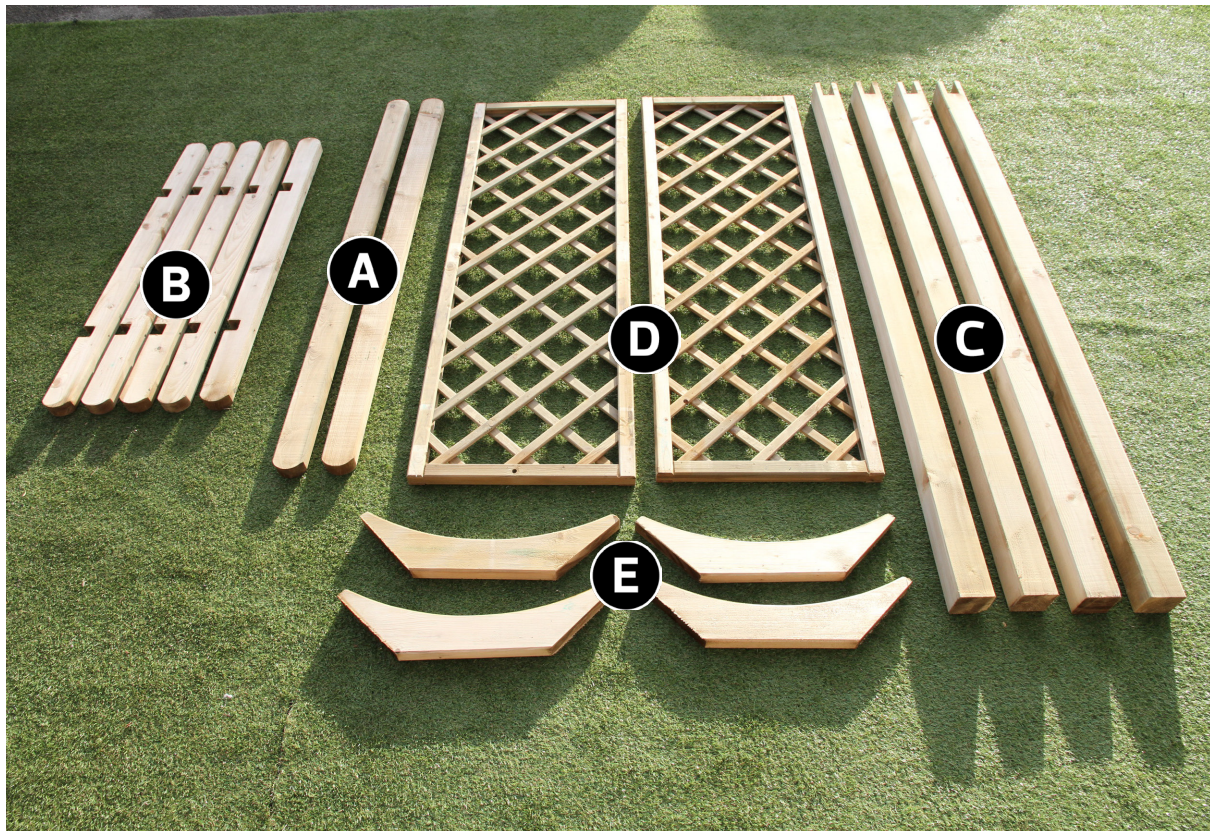
# Horizon Arch Assembly Instructions

Requires 2 person assembly

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, Tape Measure,  
3mm Drill Bit will be required to drill screw holes during construction.

Large Horizon Arch Pack List		
Item	Description	Quantity
A	Rail	2
B	Rafter	5
C	Post	4
D	Trellis Panel	2
E	Bracing	4

Fixings	Quantity
70mm Screws	26
60mm Screws	12



**Please take a few moments to check all pack contents listed**

Requires 2 person assembly

Tools required: Corded/Cordless Drill, Pozi-drive Bit/Screwdriver, Tape Measure, Mallet,  
3mm Drill Bit required in order for you to drill all screw holes before construction.

1. Position Rafters B 150mm from edge at both ends of Rails A and fix using 4no 70mm Screws – 2 per Rafter (Fig.1a). Space out remaining Rafters B evenly (Fig.1b) and attach using 6no 70mm Screws.
2. Locate Post C onto Rail A as shown in Fig.2a (adjust width to suit). Fix in position using 2no 70mm Screws.
3. Place Trellis Panel D 90mm from top of Post C and fix in position using 3no 60mm Screws (Figs.3a,3b & 3c).
4. Position second Post C as shown in Fig.4 and fix to Rail A using 2no 70mm Screws. Fix Trellis Panel D to second Post C using 3no 60mm Screws. Repeat stages 2 – 4 for remaining Posts & Trellis Panel on opposite side of arch.
5. Ensuring Post C is perpendicular to Rail A, position Bracing E as shown in Fig.5 and fix using 2no 70mm Screws.

Repeat procedure for remaining bracings.

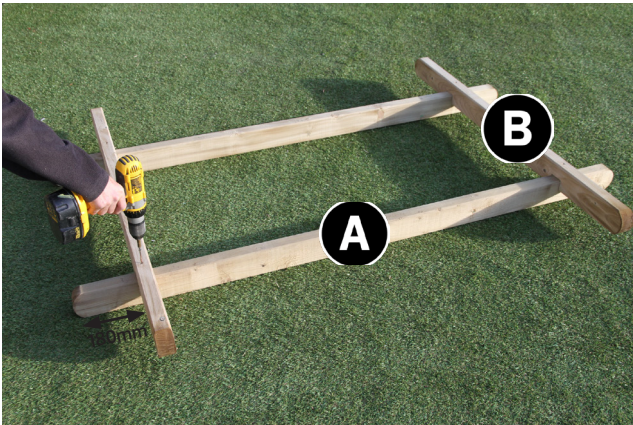


Please take a few moments to check all pack contents listed

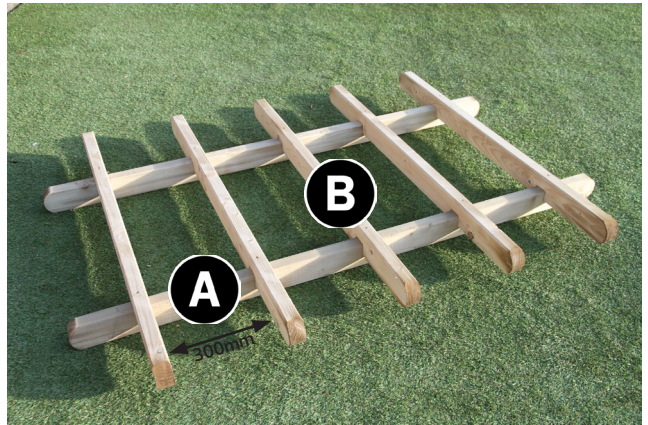
Requires 2 person assembly

Tools required: Corded/Cordless Drill, Pozi-drive Bit/Screwdriver, Tape Measure, Mallet,  
3mm Drill Bit required in order for you to drill all screw holes before construction.

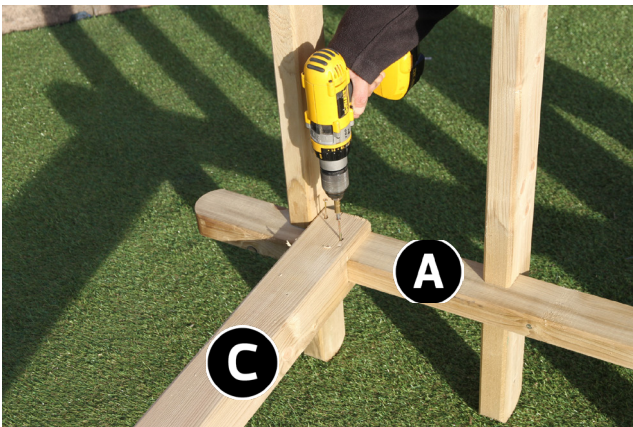
1a



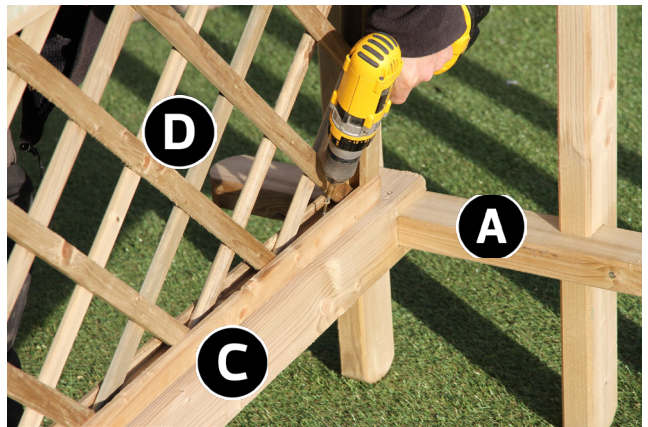
1b



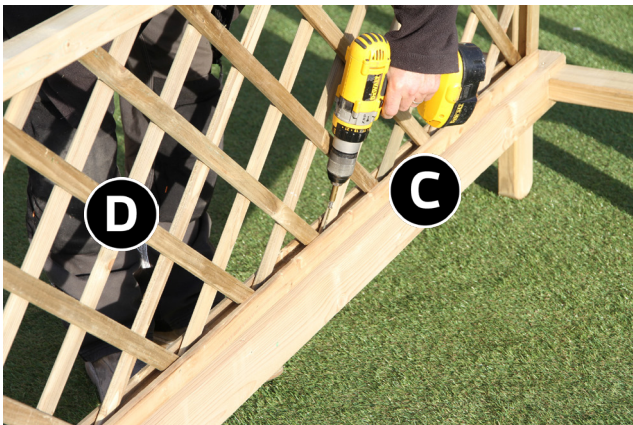
2a



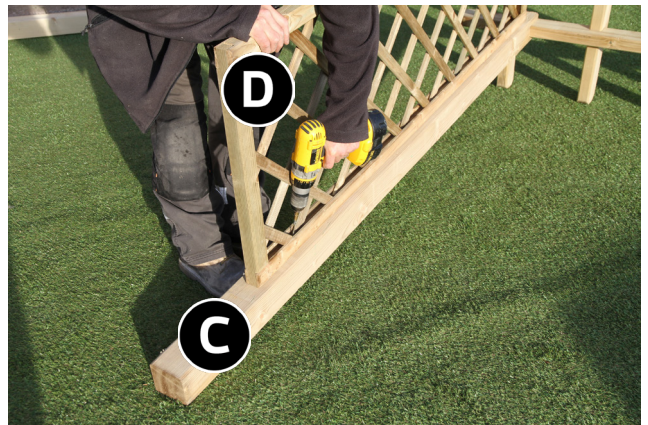
3a



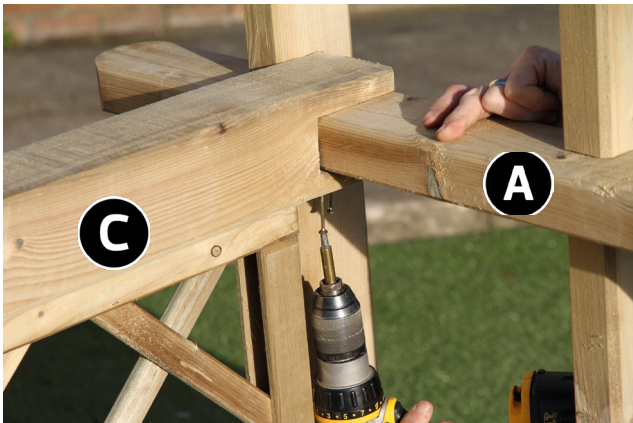
3b



3c



4



5

