

Assembly Instructions CHEPSTOW ARBOUR

Code: 25224



 $(W \times D \times H) 1.44 m \times 0.66 m \times 2.23 m$



Online assembly video available Please scan the QR code or visit zest4leisuresupport.co.uk



PLEASE KEEP THESE INSTRUCTIONS



Timber Characteristics...

Natural & Unique, our timber's story



A guide to understanding the natural characteristics of timber and what to do if you feel there is an issue...

Timber is a unique and naturally beautiful material with its own characteristics which makes each piece distinctive.

At Zest we are committed to the environment and we are very proud to be a Forest Stewardship® Certified company. (FSC® C114990) and all timber used has been ethically sourced from responsibly managed forests.

Splits & cracks are to be expected in timber and they naturally appear in the grain due to changing temperatures and humidity levels. They are not a cause for concern as they will not affect the strength or durability of the product.



Normal splits are characteristics of timber.



Use the "2p Coin Test" as a guide.



Knots are characteristics of timber.



If you find a dead-knot email your retailer including a photo.

Knots are a natural characteristic of timber however a dead knot may be an issue which can be reported in writing to your retailer and must include photographic evidence to support the query.



If a particular split or crack becomes visible and is of concern simply use the "2p Coin Test" as a guide. There is no need for concern if the coin will not fit. If the coin does fit in the split, potentially there may be an issue. In this case, in order for customer services to investigate the matter fully, it should be reported in writing to your retailer, along with a clear photograph showing the 2p coin in place.

"Here at Zest we take any complaint very seriously and each one is investigated individually and judged specifically using established guidelines to determine if it is a justified complaint and whether a replacement part is required. "Customer Service Dept.

Sun Bleaching
(from packaging)
& Green Spotting
(Caused by pressure treatment) are not causes for concern and they will fade over time when items are placed outdoors.

Neither will affect the durability of the product.





Sun-bleaching & Pressure Treatment green spotting will fade in time.

IMPORTANT INFORMATION regarding further treatment: Pressure Treated products should not have any further treatment applied for the first 6 months



Product Assembly Instructions

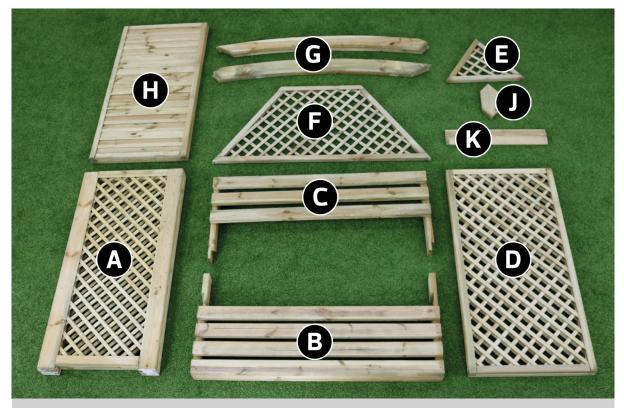
Requires: 2 person assembly.

Tools required: Corded / cordless drill, 3 mm drill bit as all screw holes need to be predrilled, * Pozi drive bit / Screwdriver (*Crosshead)

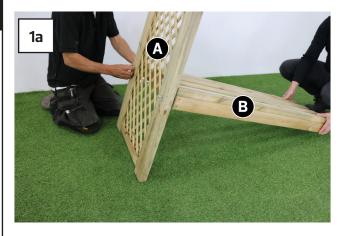
Please take a few moments to check all pack contents listed

Product Name Pack List		
Item	Description	Quantity
А	Side Panel	2
В	SEAT ASSEMBLY	1
С	BACK ASSEMBLY	1
D	TRELLIS PANEL	2
Е	TRELLIS PANEL	1
F	TRELLIS PANEL	1
G	FASCIA	4
Н	ROOF PANEL	2
J	FINIAL	2
K	ROOF CAPPING	1

Fixings	Quantity
35mm Screw	
45mm Screw	
60mm screw	
90mm bolt	4

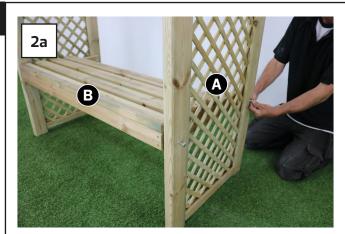


This product is made from pressure–treated timber. It should not be painted or coated with any other treatment until at least 6 months after purchase





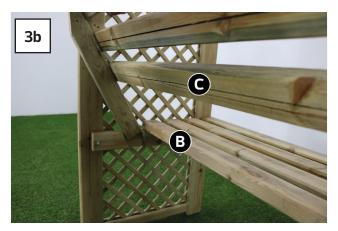
Align bolt holes in 1x Side Panel (A) and Seat Assembly (B). Insert 2x 90mm bolts and attach nuts and washers. See Figs 1a & 1b.



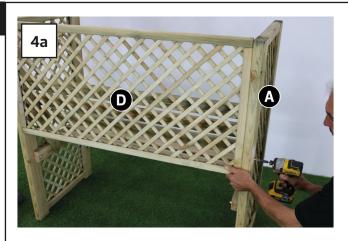


Align bolt holes in remaining Side Panel (A) and Seat Assembly (B). Insert 2x 90mm bolts and attach nuts and washers. See Figs. 2a & 2b.



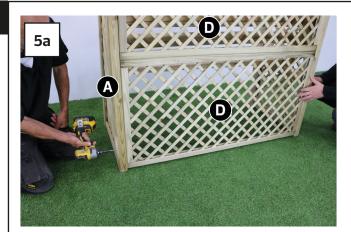


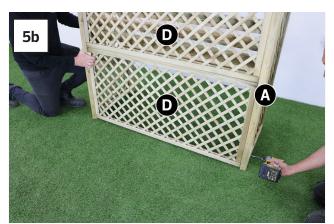
Interlock Back Assembly (C) with Seat Assembly (B) (no fixings required). See Figs. 3a & 3b. Now insert 1x 90mm bolts through part A into part C and attach with washer and nuts, repeat on opposite side.



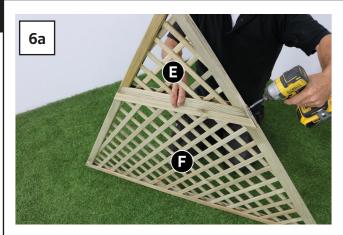


Position 1x Trellis Panel (D) at rear of, and flush with top of Side Panels (A). Fix using 4x 60mm screws (2x 60mm screws per side). See Figs. 4a & 4b.





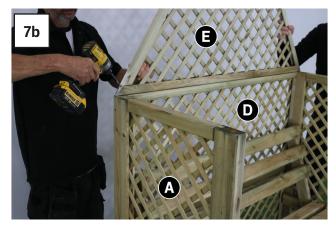
Position remaining Trellis Panel (D) beneath previous Trellis Panel (D) and fix using 4x 60mm screws (2x 60mm screws per side). See Figs 5a & 5b.





Position Trellis Panel (E) on top of Trellis Panel (F) and fix using $2x\ 60mm\ screws$ (1x $60mm\ screw$ per side). See Figs $6a\ \&\ 6b$





Position Trellis Panel (E) on top of Trellis Panel (D) and fix using 2x 60mm screws (1x 60mm screw per side). See Figs 7a. & 7b.





Place 1x facia G onto roof panel H see fig 8a. Angled apex cut on facia G should be both flush with end of roof panel H and cover entire edge of roof panel H see fig. 8b using 3 x 45mm screws Note: Ensure roof board overlaps are in correct orientation as to avoid rainwater ingress





Repeat procedure and attach of 1x Fascia (G) and 1x Roof Panel (H) as shown in Fig. 8c. & 8d. fix Fascia (G) to Roof Panel (H) using 3x 45mm screws.

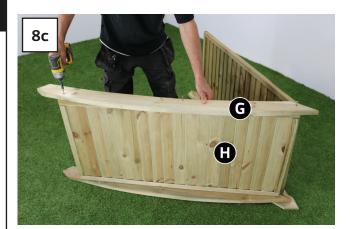


Attach Fascias (G) to each other at apex using 1x 60mm screw. See Fig. 9.



Position Finial (J) as shown and fix to Fascias (G) using 2x 35mm screws. (1x 35mm screw per side). See Fig. 10.

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Turn over roof assembly and attach 1x Fascia (G) to 1x Roof Panel (H) as shown in Fig. 11a & 11b. Using 3x 45mm screws. F ix remaining Fascia (G) to Roof Panel (H) using 3x 45mm screws.



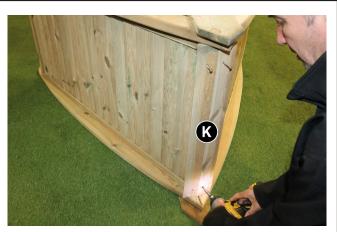
Attach Fascias (G) to each other at apex using 1x 60mm screw. See Fig. 12.





Position Finial (J) to Fascias (G) and fix using 2x 35mm screws. (1x 35mm screw per side). See Figs. 13a & 13b.





Position Roof cap (K) to apex of roof and fix using 4x 35mm screws. (2x 35mm screw per side).







Locate roof assembly over Trellis Panel assembly and side panels. Fix roof assembly to side panels through Fascias (G) (front & back) using 4x 60mm screws (1x 60mm screw per Fascia (G)).



The Chepstow Arbour is now complete.