



Assembly Instructions



(W x D x H) 1.56 m x 0.68m x 2.02m

Product Name: Dorset Arbour

Pressure Treated products should not be treated with any other products for the first month.

PLEASE KEEP THESE INSTRUCTIONS

Zest4Leisure

01352 752555 option 1 – sales@zest4leisure.co.uk

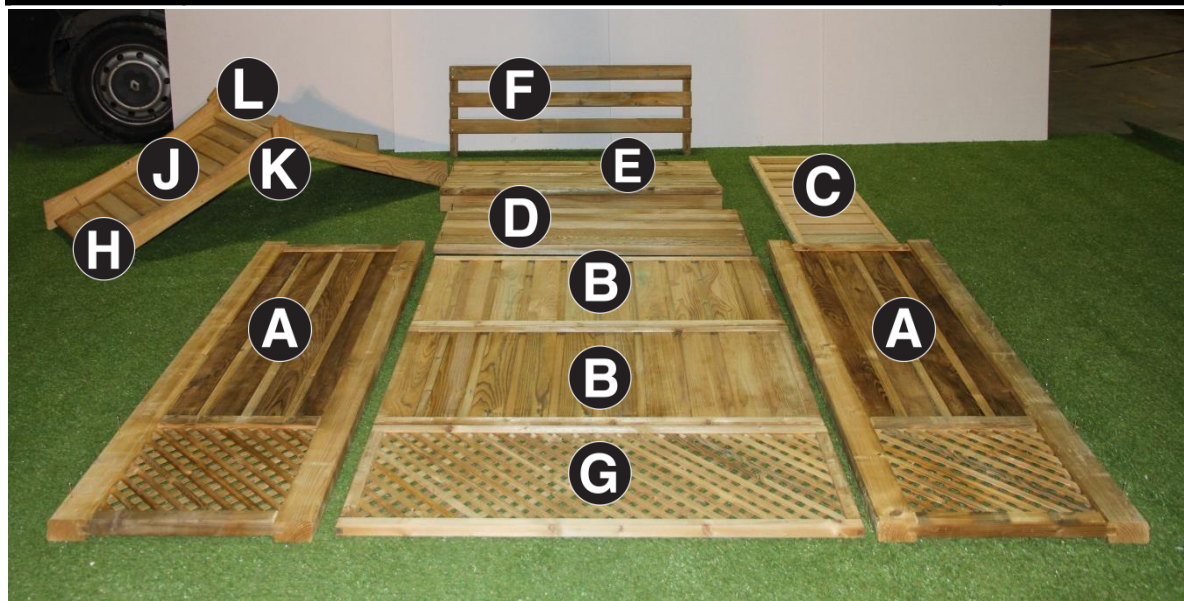
Dorset Arbour Assembly Instructions

Requires 2 person assembly.

Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, 3mm Drill Bit required in order for you to drill all screw holes before construction.

Dorset Arbour Pack List		
Item	Description	Quantity
A	1700mm x 595mm Side Panel	2
B	1200mm x 600mm Back Panel	2
C	1200mm x 390mm Front Panel	1
D	1200mm x 490mm Floor Panel	1
E	1200mm x 580mm Hinged Seat Assembly	1
F	1200mm x 450mm Seat Back Rest	1
G	1200mm x 450mm Trellis Back Panel	1
H	840mm x 100mm Fascia Board	4
J	800mm x 600mm Roof Panel	2
K	170mm x 90mm Pointed Finial	2
L	600mm x 90mm Ridge Capping	1

Fixings		
	35mm Screws	26
	60mm Screws	26



Please take a few moments to check all pack contents listed.

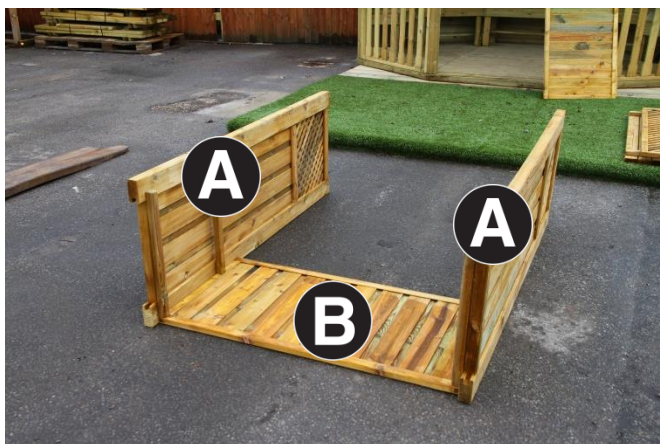
Assembly requires 2 persons.

**Tools required: Corded / Cordless Drill, Pozi-drive Bit / Screwdriver, Tape Measure,
3mm Drill Bit required in order for you to drill all screw holes before construction,**

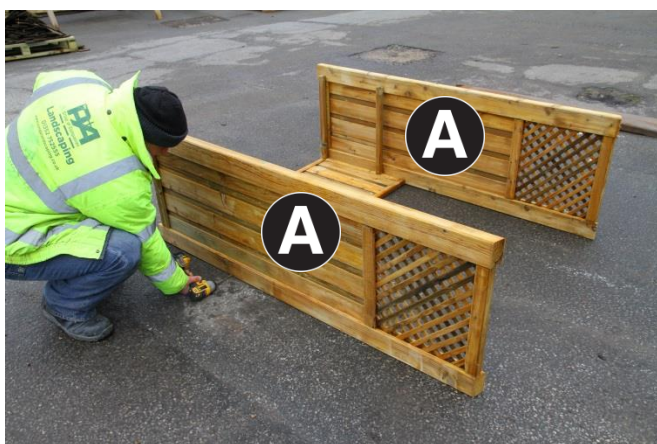
1. Set out side panels (A) and one of the back panels (B) as shown in Pic.1. The seat & floor support battens (pre fitted to side panels), should locate on the uppermost face of the back panel. The bottom edge of back panel (B) should be aligned with the underside of the floor support batten on side panels (A).
2. Using 4no 60mm screws (2no screws per side panel), fix side panels (A) and back panel (B) in position (See Pic.2).
3. Carefully lift the assembly into vertical position. Place front panel (C) between the side panels and locate between the floor support battens and the seat support battens. Prior to fixing, ensure that the front face of panel (C) remains flush with the ends of the floor & seat support battens (See Pics.3a & 3b). Using 4no 60mm screws (2no screws per side panel), secure front panel (C) in position.
4. Locate floor panel (D) on to the floor support battens (See Pic.4). Please ensure that the floor panel locates fully to the rear corners. Drill 2no holes (3mm drill bit), to both ends of floor panel (D), and fix to the floor support battens using 4no 35mm screws (2no screws per end - See Pic.4).
5. Position the hinged seat assembly (E) on to the seat support battens with the larger of the hinged sections towards the front. Ensuring that the rear edges of seat assembly (E) contact the back panel (B), fix the seat assembly to the seat support battens (See Pic.5).
6. Position seat back rest (F) between the side panels. The top of the seat back rest should be positioned parallel with, and 35mm in, from the rearmost face of side panels. The base of seat back rest should locate on the smaller, rear portion of the hinged seat assembly. Attach the seat back assembly to the side panels using 2no 60mm screws (1no screw per side - See Pic.6).
7. Position the remaining back panel (B) between the side panels as shown in Pic.7a & 7b. Insert 4no 60mm screws (2no screws per side) and fix.
8. Position trellis back panel (G) between the side panels and fix using 4no 60mm screws as shown in Pic.8a & 8b (2no screws per side).
9. Set out roof panels (J) as shown in Pic.9, so that the panel edges contact along their entire length at the ridge. NB the roof panels (J) must be orientated so that the cladding boards overlap lower adjoining boards (i.e. like roof tiles), to assist with rainwater dispersal to the low point of the roof.
10. Attach fascia boards (H) to roof panels (J) as shown in Pic.10 using 3no 35mm screws per board. Drill 3no holes in each of the fascia boards (H). The straight edge of the fascia board should be flush with the underside of the roof panel. The ridge end of the fascia board should be flush with the roof panel, with the fascia board extending beyond the roof panel (approx 30mm) at the low end.
11. Position and attach centrally, 2no pointed finials (K) to the fascia board / roof panels using 4no 35mm screws (2no screws per finial). See Pic.11.
12. Position ridge capping (L) centrally over join in roof assembly and fix using 6no 35mm screws (See Pic.12).
13. Lift and centralise the roof assembly on to side panels. The roof should overhang the side panels by approximately 130mm (Horizontal measure from outer face of side panel to end of fascia board). See Pic.13.
14. Drill 4no pilot holes in the roof panel assembly directly above the side panels, and secure using 4no 60mm screws. See Pic.14.

The Dorset Arbour is now complete.

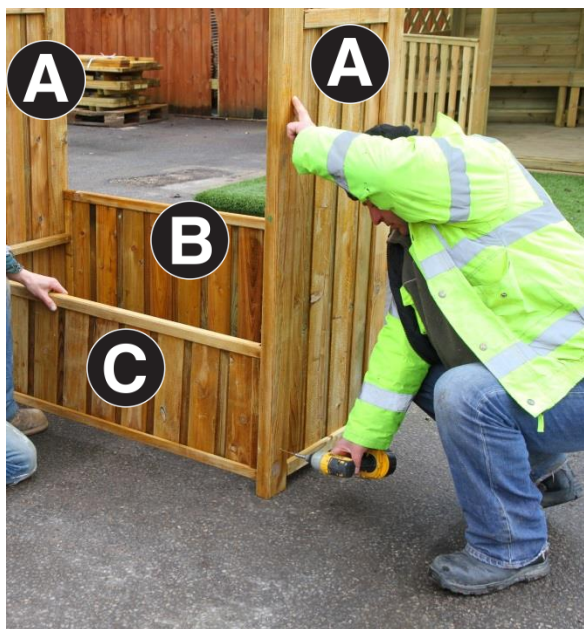
1.



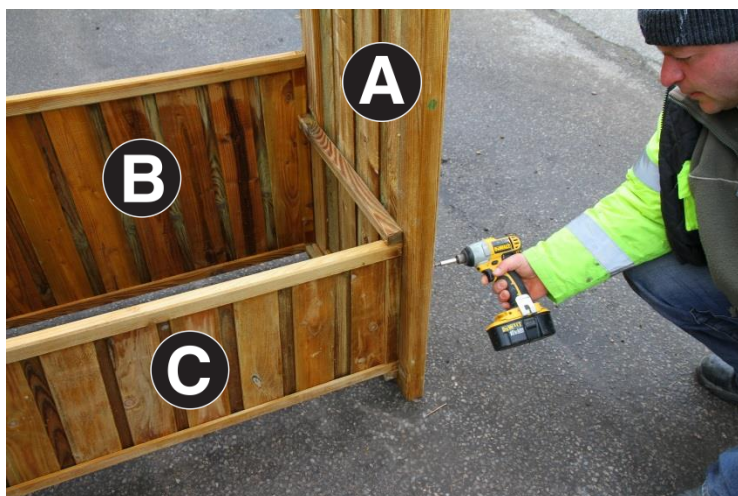
2.



3a.



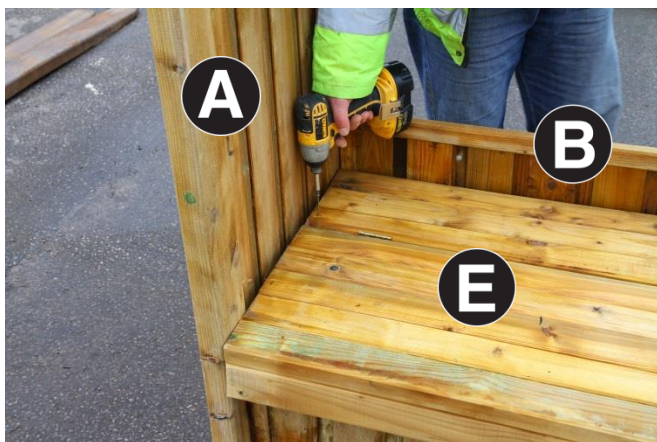
3b.



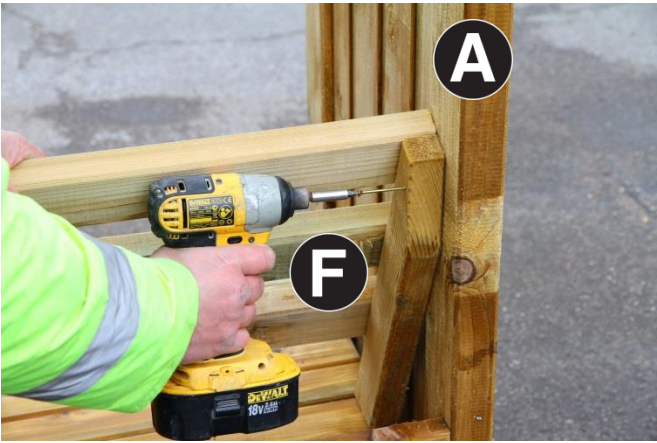
4.



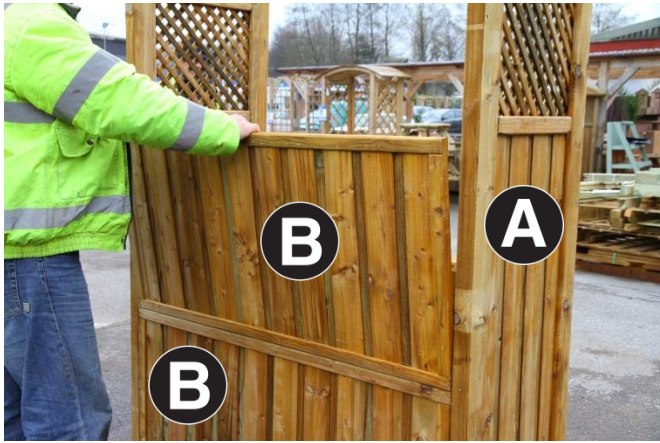
5.



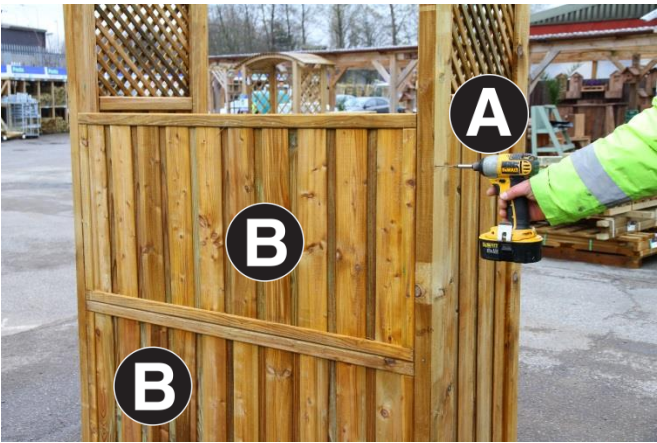
6.



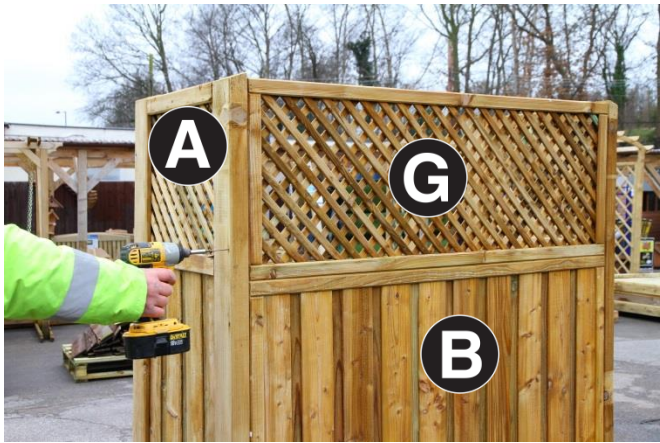
7a.



7b.



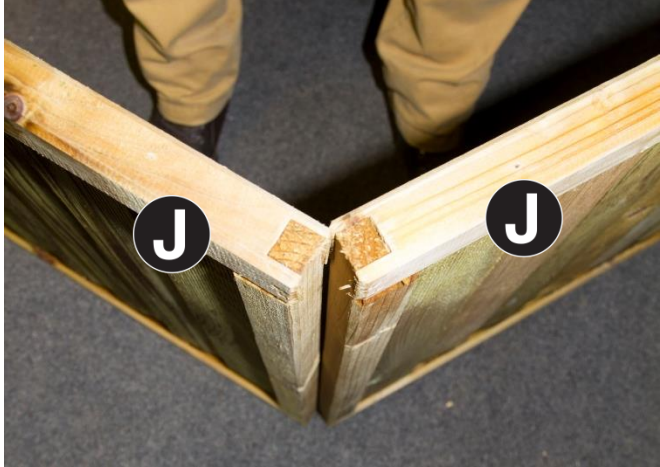
8a.



8b.



9.



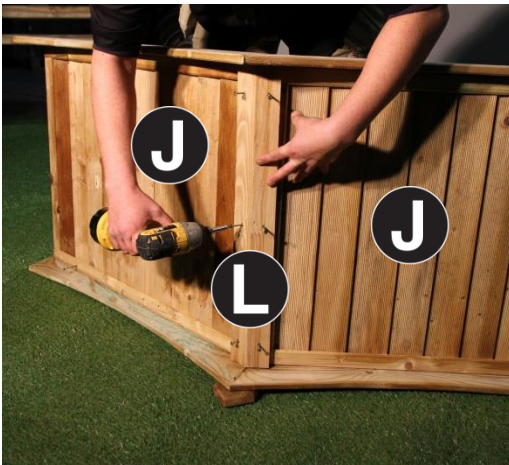
10.



11.



12.



13.



14.

